5/10/24, 4:00 PM Home Page

Your (Environment Clearance) application has been Submitted with following details		
roposal No J-11015/139/2012-IA.II (M)		
Compliance ID	66891038	
Compliance Number(For Tracking) EC/M/COMPLIANCE/66891038/2024		
Reporting Year	2024	
Reporting Period	01 Dec(01 Apr - 30 Sep)	
Submission Date 10-05-2024		
IRO Name ARTATRANA MISHRA		
IRO Email	jhk109@ifs.nic.in	
State	ODISHA	
IRO Office Address	Integrated Regional Offices, Bhubaneswar	
Note:- SMS and E-Mail has been sent to ARTATRANA MISHRA, ODISHA with Notification to Project Proponent.		

# BALASORE ALLOYS LIMITED BALL

## CIN-L27101OR1984PLC001354

BAL/Mines/MoEF & CC/

Date: 10.5.2024

The Deputy Director General of Forests (C),

Ministry of Environment, Forest and Climate Change,

Integrated Regional Office A/3, Chandersekharpur, Bhubaneswar – 751023

Sub: Six-monthly Compliance Report of conditions of Environment Clearance Vide No. J-11015/139/2012-IA.II (M) dated 22.08.2014 with respect to Kaliapani Chromite Mines of

M/s- Balasore Alloys Ltd for the period of Oct,23 to March,2024.

Ref: Environment Clearance No. J-11015/139/2012-IA.II (M) dated 22.08.2014.

Dear Sir,

Enclosing herewith six monthly compliance report on the status of the conditions stipulated in the Environmental Clearance Vide No. J-11015/139/2012-IA.II (M) dated 22.08.2014 of the period from Oct,23 to March,2024 with respect to our Kaliapani Chromite Mines, M/s Balasore Alloys Ltd (ML area 64.463 ha) for your kind perusal.

Thanking you,

Yours faithfully, For Balasore Alloys Ltd

Suryakanta Pradhan

General Manager(Environment)

Encl: As above

# Half Yearly Compliance Report 2024

01 Jun(01 Oct - 31 Mar)

# Acknowledgment

Proposal Name	Underground Chromite Mine of M/s Balasore Alloys Ltd., Village Kaliapani, Tehsil Sukinda, District Jajpur, Orissa (64.463 ha) (expansion from 0.42 MTPA to 0.6 MTPA and change in technology from opencast to opencast and underground)- Environmental clearance regarding.
Name of Entity / Corporate Office	BALASORE ALLOYS LTD
Village(s)	ARJUNJHAR
District	JAJAPUR

Proposal No.	J-11015/139/2012-IA.II (M)
Plot / Survey / Khasra No.	
State	ODISHA
MoEF File No.	J-11015/139/2012-IA.II (M)

Category	Non-Coal Mining
Sub-District	Sukinda
Entity's PAN	NA
Entity name as per PAN	NA

# **Compliance Reporting Details**

Reporting Year 2024

> Mining operation has been stopped at Kaliapani Chromite Mines (ML area 64.463 ha) at Kaliapani, Tahsil-Sukinda, Dist.-Jajpur since 17 th November, 2020 also suspended ny DDM ,Jajpur Road circle due want of Stage-II Forest Clearnce. Hence Six monthly Compliance Report of conditions of Environment

Remarks (if any)

Clearance Vide No. J-11015/139/2012-IA.II (M) dated 22.08.2014 with respect to Kaliapani Chromite Mines of M/s-Balasore Alloys Ltd for the period of April, 2023 to September,2023 could not

be submitted.

**Reporting Period** 01 Jun(01 Oct - 31 Mar)

# **Details of Production and Project Area**

Name of Entity / BALASORE ALLOYS LTD

Corporate Office			
	Project Area as per EC Granted	Annual Project Area in Possession	
Private	0	0	
Revenue Land	0	0	
Forest	0	0	
Others	0	0	
Total	0	0	

## **Production Capacity**

Sr. no	Product Name	units	Valid Upto	Capacity	Production last year	Capacity as per CTO
1	CHROME ORE	Million Tons per Annum (MTPA)	02/02/2025	0.6	0.02	0.6

## **Conditions**

## **Specific Conditions**

Sr.No.	Condition Type	Condition Details
1	WATER QUALITY MONITORING AND PRESERVATION	Mine water discharge and/or any waste water shall be properly treated in an ETP/s for the removal of hexavalent chromium and to meet the prescribed standards before reuse/discharge. The runoff from OB dumps and other surface run off shall be analyzed for hexavalent chrome and in case its concentration is found higher than the permissible limit, the waste water should be treated before discharge/reuse.

#### **PPs Submission:** Complied

Mine water discharge is channelized to Effluent Treatment Plant present at mines to remove the Cr+6 and some of treated water are used for Dust Suppression, Plantation, COBP and rest discharged outside. Regular monitoring of treated water is going on through Online analyzer and report transferred to OSPCB website through RTDAS . The Run-off from OB dumps and other Places are properly collected through garland drains, settling pond & channelized to ETP by pump & pipeline facility for proper treatment before discharge to outside.

Date: 10/05/2024

2 WATER QUALITY MONITORING AND PRESERVATION

Mining shall not commence without necessary permissions for drawl of water and intersection of ground water table

## PPs Submission: Complied

Permission has been obtained for drawl of water and intersection of ground water table during mining activities from Central Ground Water Authority, Govt. Of India ,Ministry Of Water Resource, vide CGWA/NOC/MIN/REN/2018/5557 Dated 11.12.2018 , for quantity of ground water drawl 3293 m3/Day (3188 m3/Day from Mine Dewater & 105 m3/Day from Bore well). However actual consumption of ground water is very less than approved quantity I.e 49 KLD average .In the mean time Mine operation was stopped till 02.02.2024 and application has been submitted for renewal of same on 07.02.2024

Date: 10/05/2024

3 Human Health Environment

Mitigation measures such as well-designed ventilation network within underground mine, provision of Personal Protective

		Equipment should be ensured and necessary training a	and awareness
		programs for mine workers should be undertaken.	
Undergroundergro Dust mas	und mine in order to control the air posk etc is being/shall be provided to the the regarding health Safety and Envir	however Ventilation fan shall be provided within bllution during same. Necessary PPEs viz helmet, employees. Training and awareness programme for ronment is going on regular basis and shall be	Date: 10/05/2024
4	WATER QUALITY MONITORING AND PRESERVATION	Continuous monitoring of Mine water should be dor furnished	ne and reports
Mine wat IIT, Khar paramete ETP Outl	ragpur for treatment, continuous moni rs pH, TSS, Cr+6, Flow Rate) is goin let and Inlet as per the Guidelines by	graded ETP designed as per the recommendation of toring of quality and quantity of Mine water (viz g on through online monitoring system installed at CPCB for Real-time Effluent Quality Monitoring o OSPCB website through Real data Acquisition	Date: 10/05/2024
5	WATER QUALITY MONITORING AND PRESERVATION	Continuous monitoring of all drinking water sources Mine water should be done and reports furnished	s for Cr(VI) of
Monitori	bmission: Complied ng of drinking water sources at six did basis and report submitted to State Po	fferent locations including mines are being done on Illution Control Board.	Date: 10/05/2024
6	Human Health Environment	Morbidity pattern which is a sensitive indicator of il regard to Cr related diseases need to be done.	l health with
A study of Bhubanes risks espet facility & with vision current me be mention indicate t	swar with overall aim to create baseling ecially morbidity pattern with regard to identify unhealthy behavior of exposion (28%), Breathlessness (22%), Head norbidity conditions. Hence it is hereboned as the key indicator of the morbi	v engaging Asian Institute of Public Health, ne data base on current status of occupational health to Chromium and air born dust associated with the sures. The findings of assessment show that, problems dache (22%) are the major contributors towards the by concluded that, there is no definite pattern/figure to dity resulting from chrome related exposure rather it the general trend of villages or urban areas elsewhere.	Date: 10/05/2024
7	WATER QUALITY MONITORING AND PRESERVATION	Sewage treatment plant shall be installed for the coloalso be provided for workshop and wastewater genera mining operation.	
We have organic v	waste STP of 40 KLD capacity is instage pit for separation for oil and grease has been channelized to ETP. Waste	ever for the treatment of the canteen waste water and alled at site. The workshop has been provided with Oil from waste water generated during vehicle washing water generating from mining operation also being	Date: 10/05/2024
and same	zed to ETP. Photos of STP, O & G pit	and ETP is attached	

#### PPs Submission: Complied

Digital processing of the entire lease area using remote sensing technique is being carried out for monitoring land use pattern . The land use pattern of Mines is given in below table Sl. No Description Area (Ha) 1 Area under mining including 22.599 2 Storage for top soil 0.000 3 Waste dump site including tailing dump 36.475 4 Mineral storage 0.130 5 Infrastructure – workshop, admin building, magazine etc. 0.897 6 Roads 3.000 7 Railways 0.000 8 Tailing pond 0.020 9 Effluent Treatment Plant 0.300 10 Mineral Separation Plant 0.872 11 Township area 0.000 12 Others :(Green belt/Safety zone) 0.170 Total 64.463

Date: 10/05/2024

9

Human Health Environment

Pre-placement medical examination and periodical medical examination of the workers engaged in the project shall be carried out and records maintained. For the purpose, schedule of health examination of the workers should be drawn and followed accordingly.

PPs Submission: Complied

Pre-placement medical examination and periodical medical examination of the workers engaged in the project is being carried out and records maintained.

Date: 10/05/2024

10

**MISCELLANEOUS** 

The project proponent shall take all precautionary measures during mining operation for conservation and protection of endangered fauna spotted in the study area. Action plan for conservation of flora and fauna shall be prepared and implemented in consultation with the State Forest and Wildlife Department. Necessary allocation of funds for implementation of the conservation plan shall be made and the funds so allocated shall be included in the project cost. All the safeguard measures brought out in the Wildlife Conservation Pan so prepared specific to the project site shall be effectively implemented. A copy of action plan shall be submitted to the Ministry of Environment and Forests and its Regional Office, Bhubaneswar.

PPs Submission: Complied

Site Specific Wildlife Conservation Plan has been prepared and approved by PCCF(WL) & Chief Wild Life warden ,Odisha Vide Memo 8478/1WL(C)-SSP-425/2014 Dated 7th Nove-2014 and amount of Rs 1,89,36,000/- towards implementation of Site Specific Conservation Plan including cost of vehicle to be provided against demand note from DFO, Cuttack vide no 443 dated 21st January,2015 has been deposited in favor of Ad-hoc Body of Compensatory Afforestation Fund Management and Planning Authority(CAMPA) through RTGS No.SBINR52170022300051075724059 ORISSA CAMPA on 23.02.2017 . The proposed

interventions inside ML area as per approved Site Specific Wildlife Conservation Plan have been

Fund

11

MINING PLAN

carrying out and status being submitted to State Forest department.

A Final Mine Closure Plan along with details of Corpus Fund shall be submitted to the Ministry of Environment & Forests 5 years in advance of final mine closure for approval.

**PPs Submission:** Complied

Final Mine Closure Plan will be submitted to the ministry 5 years before the anticipated final mine closure.

Date: 10/05/2024

Date:

10/05/2024

12

PUBLIC HEARING

The project proponent shall undertake all the commitments made during the public hearing and effectively address the concerns raised by the locals in the public hearing as well as during consideration of the project, while implementing the project.

PPs Submission: Complied

All the commitments made during public hearing are being undertaken by incorporating in the CSR activities.

Date: 10/05/2024

13

Statutory compliance

The project proponent shall obtain Consent to Establish and

Consent to Operate from the State Pollution Control Board, Odisha and effectively implement all the conditions stipulated therein PPs Submission: Complied Consent to establish has obtained from SPCB,Odisha vide letter No. 18196/ IND-II-NOC-5723 Date: dated 08.10.2013 & subsequently Consent to Operate has obtained from SPCB,Odisha vide letter 10/05/2024 No. 1937/ IND-I-CON-2576 dated 13.2.2024 valid upto 02.02.2025. All the conditions stipulated in Consent to Establish and Consent to Operate are effectively implemented and compliance being submitted to State Pollution Control Board, Odisha annual basis. Traffic density on the route of mineral transportation shall be 14 **MISCELLANEOUS** regularly monitored and report shall be submitted along with compliance report. Date: PPs Submission: Complied 10/05/2024 Traffic density is being monitored on the route of mineral transportation at three locations **AIR QUALITY** As part of ambient air quality monitoring during operational phase 15 MONITORING AND of the project, the air samples shall also be analyzed for their **PRESERVATION** mineralogical composition and records maintained PPs Submission: Complied Date: The ambient air quality is being monitored at six locations of core and buffer zone of the lease area. 10/05/2024 The air samples are being analyzed for all the 12 parameters as per CPCB guideline engaging third party and data recorded. The analysis report for Oct,23 to March,24 of the same Mineral handling plant shall be provided with adequate number of **AIR QUALITY** high efficiency dust extraction system. Loading and unloading areas 16 MONITORING AND including all the transfer points should also have efficient dust **PRESERVATION** control arrangements. These should be properly maintained and operated PPs Submission: Complied Date: There is no crusher and screening Plant running at mines. Mineral handling plant in the form of 10/05/2024 chrome ore beneficiation is in operation and working in wet process. However water sprinkling is going on through fixed sprinkler inside COBP area and through water tankers at loading and unloading points including transfer points regularly to control the generation of dust. ii. Effective safeguard measures such as conditioning of ore with water, regular water sprinkling shall be carried out in critical areas AIR QUALITY prone to air pollution and having high levels of particulate matter 17 MONITORING AND such as around crushing and screening plant, loading and unloading point and transfer points. It should be ensured that the Ambient Air **PRESERVATION** Quality parameters conform to the norms prescribed by the Central Pollution Control Board in this regard. PPs Submission: Complied Regular water sprinkling has been going on engaging two nos of water tankers of 20 KL capacity at critical areas prone to air pollution and having high levels of particulate matter such as loading and Date: unloading point, transfer points, haul road & stack area etc. Fixed type of sprinklers also installed at 10/05/2024 Strategic area viz. COB plant, haul roads to arrest the fugitive dust. Photos of same uploaded Ambient air quality monitoring is being done by establishing 6 ambient air monitoring stations in core and buffer zone of the lease area. The analysis result of all the parameters conforms to the norms prescribed by the Central Pollution Control Board. The monitoring data for the period Oct,23 to March,24 was uploaded. The project authority shall implement suitable conservation WATER QUALITY measures to augment ground water resources in the area in MONITORING AND 18 consultation with the Regional Director, Central Ground Water **PRESERVATION** Board

PPs Submission: Complied

Two nos of Rooftop rain water harvesting structure has implemented to augment ground water resources in the area in consultation with the Regional Director, Central Ground Water Board .

Date: 10/05/2024

WATER QUALITY
MONITORING AND
PRESERVATION

Regular monitoring of ground water level and quality shall be carried out in and around the mine lease by establishing a network of existing wells and installing new piezo meters during the mining operation. The periodic monitoring [(at least four times in a year-pre-monsoon (April- May), monsoon (August), post-monsoon (November) and winter (January); once in each season)] shall be carried out in consultation with the State Ground Water Board/Central Ground Water Authority and the data thus collected may be sent regularly to the Ministry of Environment and Forests and its Regional Office Bhubaneswar, the Central Ground Water Authority and the Regional Director, Central Ground Water Board. If at any stage, it is observed that the groundwater table is getting depleted due to the mining activity; necessary corrective measures shall be carried out.

PPs Submission: Complied

Regular monitoring of ground water level & quality has been monitored on quarterly basis at core and buffer zone at six different locations & data has been sent to the Ministry of Environment and Forests and its Regional Office Bhubaneswar, the Central Ground Water Authority and the Regional Director, Central Ground Water Board on regular basis. We have installed two nos of Piezometers inside Core Zone the ground water level. Monitoring report reveals that there is no significant impact on ground water table due to mining activity. Report of Ground water level and quality for the period of Oct,23 to March,24 attached

Date: 10/05/2024

WATER QUALITY
MONITORING AND
PRESERVATION

The project proponent shall regularly monitor the flow rate of the natural water streams flowing adjacent to the mine lease and maintain the records

PPs Submission: Complied

The flow rate of Damsala Nallah is being regularly monitored at both upstream and downstream on quarterly basis and record has maintained.

Date: 10/05/2024

21

**GREENBELT** 

The reclaimed and rehabilitated area shall be afforested. Monitoring and management of rehabilitated areas shall continue until the vegetation becomes self-sustaining. Compliance status shall be submitted to the Ministry of Environment & Forests and its Regional Office located at Bhubaneswar on six monthly basis

PPs Submission: Complied

78100 Sqm area of dump slope has been covered by Geotextile and 20550 Sqm area covered with grass turffing & 32000 nos of saplings (last three year) planted at dump slope, roadside in side ML area. Regular Monitoring and management of rehabilitated areas is being done. Six monthly report of the same is being submitted to respective authority regularly.

Date: 10/05/2024

22

AIR QUALITY MONITORING AND PRESERVATION Dimension of the retaining wall at the toe of temporary over burden dumps and OB benches within the mine to check run-off and siltation shall be based on the rain fall data

**PPs Submission:** Complied

Dimension of the retaining wall at the toe of temporary over burden dumps and OB benches within the mine to check run-off and siltation are based on the rain fall data. The details of the structures dump wise are given below DETAILS OF ENVIRONMENTAL PROTECTION MEASURES DUMP WISE frun Location Area Garland Drain Retaining Wall Settling Pit 1 Dump 1 12.74 Ha Nil 224 mtr 90 Cum & 192 CUM 2 Dump 2 5.22 Ha 116 mtr 116 mtr Nil 3 Dump 3 13.64 Ha 830 mtr 694 mtr 972 Cum & 288 Cum

Date: 10/05/2024

23

#### **GREENBELT**

Plantation shall be raised in an area of 36.156 Ha. including a 7.5m wide green belt in the safety zone around the mining lease, backfilled and reclaimed area, around the higher benches of excavated void to be converted in to water body, roads etc. by planting the native species in consultation with the local DFO/Agriculture Department. The density of the trees should be around 2500 plants per Ha.

#### PPs Submission: Complied

Year wise plantation programme is being undertaken on dump slopes and safety zone area. The density of trees planted is around 3000 nos/ha. Moreover, Our mines is located within cluster of mines such as lease of Sukinda Chromite Mines of M/s IMFA on the Eastern side, Jindal Chromite Mines of M/s Jindal Stainless Ltd (JSL) on Western side, in south Ispat Sukinda Chromite Mine of M/s Balasore Alloys Ltd exists respectively. As per Para 4.7 of guidelines of F/CAct-1980, the Safety Zone of 7.5 m width all around the Lease boundaries should be maintained. At Para 4.7 (ii) "which inter alia says that in case of cluster of mines, the outer boundaries of cluster should be taken as Safety Zone & its maintenance cost has to be borne proportionately by the Lessee operating the Cluster." In North side of ML area vacant area with tree growth is maintained as safety zone with 7.5 m width. In view of above, Plantation has been carried out over 0.17 ha of safety zone in the Northern side only, And joint mining joint mining has been carried out with M/s IMFA in Eastern side with due permission from IBM, DGMS Similar permission also granted for Join mining with M/s Jindal, which is yet to start. At present only one quarry is in operation, hence all measures as per the condition will be undertaken at the cessation of the quarry operations

Date: 10/05/2024

24

## AIR QUALITY MONITORING AND PRESERVATION

Effective safeguard measures such as regular water sprinkling shall be carried out in critical areas prone to air pollution and having high levels of SPM and RPM such as haul road, loading and unloading point and transfer points. It shall be ensured that the Ambient Air Quality parameters conform to the norms prescribed by the Central Pollution Control Board in this regard.

PPs Submission: Complied

Regular water sprinkling is being done by deploying two no 20 KL mobile water tanker in critical areas prone to air pollution and having high levels of SPM & RPM such as loading and unloading point, transfer points, haul road & stack area etc. Fixed type of sprinklers also installed near COB plant to arrest the fugitive dust. Ambient air quality monitoring is being done by establishing 6 ambient air monitoring stations in core and buffer zone of the lease area. The analysis result of all the parameters conforms to the norms prescribed by the Central Pollution Control Board.

Date: 10/05/2024

25

## AIR QUALITY MONITORING AND PRESERVATION

Process water discharge and/or any waste water shall be properly treated to meet the prescribed standards before reuse/discharge. The runoff from temporary OB dumps and other surface run off shall be analyzed for iron and in case its concentration is found higher than the permissible limit, the waste water should be treated before discharge/reuse.

**PPs Submission:** Complied

Process water in COB plant is completely reused and the treated water from the ETP is used as make-up quantity. However the quantity of water dewatered from mine pit is properly treated through an up graded Effluent Treatment Plant of capacity 750L/Hr established with the recommendation of IIT, Kharagpur. The treated water has been monitored regularly and meeting the prescribed standards before reuse/discharge. Surface run-off generating at mines are being analyzed on fortnightly basis during monsoon period at two different stations inside ML area with the analysis of the iron concentration in surface run-off. However channelization of all surface run-off water to ETP for proper treatment is made through settling pit and pumping arrangement.

Date: 10/05/2024

26 WATER QUALITY MONITORING AND PRESERVATION

The decanted water from the beneficiation plant and slime/tailing pond shall be re circulated within the mine and there shall be zero discharge from the mine.

PPs Submission: Complied

Date:

10/05/2024 Total decanted water from the beneficiation plant & tailing/slime pond is reused in COB plant; hence no discharge of decanted effluents from the same WATER QUALITY Regular monitoring of the flow rate of the springs and perennial 27 MONITORING AND nallahs shall be carried out and records maintained. **PRESERVATION** PPs Submission: Complied Date: There is no perennial or seasonal nallah flow inside ML area. However the Damsala Nallah flows at 10/05/2024 a distance of 1 km from mines is being regularly monitored and record has maintained. Flow Monitoring report attached Regular monitoring of water quality, upstream and downstream of natural water bodies shall be carried out and record of monitoring WATER QUALITY data should be maintained and submitted to Ministry of Environment 28 MONITORING AND and Forests, its Regional Office, Bhubaneswar, Central Groundwater **PRESERVATION** Authority, Regional Director, Central Ground Water Board, State Pollution Control Board and Central Pollution Control Board. PPs Submission: Complied Date: Monitoring of water quality, upstream and downstream of natural water bodies i.e Damsala Nallah is 10/05/2024 being carried out on quarterly basis and report submitted to Ministry of Environment and Forests & CC Regional Office, Bhubaneswar, Central Ground Water Board & State Pollution Control Board on regular basis. The report of same attached WATER OUALITY Suitable rainwater harvesting measures on long term basis shall be 29 MONITORING AND planned and implemented in consultation with Regional Director, Central Ground Water Board. **PRESERVATION** PPs Submission: Complied Date: Two nos of Roof Top rain water harvesting structure has been implemented inside ML area. It is 10/05/2024 calculated to recharge at least 5,000 m3/year of water to be recharged to the underlain fractured aquifer through rooftop rain water harvesting structure. Vehicular emissions shall be kept under control and regularly AIR QUALITY monitored. Measures shall be taken for maintenance of vehicles used 30 MONITORING AND in mining operations and in transportation of mineral from mine face **PRESERVATION** to the beneficiation plant. The vehicles shall be covered with a tarpaulin and shall not be overloaded. **PPs Submission:** Complied Regular monitoring of vehicular emission also being done. For outside trucks carrying mineral from mine to plant are ensured valid Pollution Under Control Certificate. Regular maintenance is going Date: 10/05/2024

# **General Conditions**

Sr.No.	Condition Type	Condition Details
1	MINING PLAN	No change in Chrome Ore Processing/Beneficiation technology and scope of working should be made without prior approval of the Ministry of Environment & Forests.

on to control the vehicular emission. The transporting trucks are being covered with tarpaulin and are allowed to take only the prescribed load i.e. below 10.5 Ton. In order to control the air and soil pollution through moving vehicle, a vehicles wheel washing facility is provided at mine gate for

washing the wheels of transporting vehicle before leaving mines.

There is/will be no change	lied d practiced in the project is both opencast & und in Chrome Ore Processing/Beneficiation technol r approval of the Ministry of Environment & Fo	ology and scope of working	Date: 10/05/2024
2	MINING PLAN	No change in the calendar Processing/Beneficiation of ore and waste should be mad	mineral chrome
<b>PPs Submission:</b> Complete No change in the calendar be made	lied plan including Processing/Beneficiation of mine	eral chrome ore and waste shall	Date: 10/05/2024
3	AIR QUALITY MONITORING AND PRESERVATION	At least four ambient air questations should be established zone as well as in the buffer (Particulate matter with size micron i.e., PM10) and NON Location of the stations should based on the meteorological topographical features and eand ecologically sensitive tas frequency of monitoring shoundertaken in consultation we Pollution Control Board. The recorded should be regularly Ministry including its Region at Bhubaneswar and the Stat Control Board / Central Poll Board once in six months.	d in the core zone for RSPM less than 10 X monitoring. Ild be decided data, nvironmentally rgets and uld be with the State e data so submitted to th nal office locate e Pollution
establishing 6 ambient air after consultation with SPO	the parameters viz PM10,PM2.5, SO2, NOx,Comonitoring stations on the basis of meteorologic CB in the core & Buffer zone. The data so records Regional office located at Bhubaneswar and the	cal data, topographical features ded is being regularly submitted	Date: 10/05/2024
4	Noise Monitoring & Prevention	Measures should be taken noise levels below 85 dBA i environment. Workers engag of HEMM, etc. should be proplugs / muffs.	n the work ged in operation
monitoring is being carried	lied are being carried out on regular basis to suppre d out for noise level in the work environment. Ea trations of HEMM etc. Noise level monitoring re	ar plugs / muffs are provided to	Date: 10/05/2024
5	WATER QUALITY MONITORING AND PRESERVATION	There will be zero waste w from the plant.	rater discharge
<b>PPs Submission:</b> Complotal decanted water from this zero waste water discharge	he beneficiation plant & tailing/slime pond is re-	used in COB plant; hence there	Date: 10/05/2024
6	Statutory compliance	The environmental statement financial year ending 31st M as is mandated to be submitt	arch in Form-V

		Control Board as prescribed under the Environment (Protection) Rules, 1986, amended subsequently, shall also be put he website of the company along with status of compliance of environmental clearance conditions and shall also be sthe respective Regional Office of the Ministry of Environment and Forests, Bhubaneswar by e-mail.	t on the
the concerned State I 1986, as amended su compliance of enviro	Complied tatement for each financial year ending 31st Ma Pollution Control Board as prescribed under the absequently, also uploaded on the website of the commental clearance conditions and also sent to the ment and Forests, Bhubaneswar by e-mail.	E Environment (Protection) Rules, e company along with the status of	
7	MISCELLANEOUS	viii. The project authorities should advat least in two local newspapers of the District or State in which the project is located and widely circulated, one of w shall be in the vernacular language of the locality concerned, within 7 days of the of the clearance letter informing that the project has been accorded environment clearance and a copy of the clearance leavailable with the State Pollution Control Board and also at web site of the Minis Environment and Forests at http://envfor.nic.in and a copy of the sa should be forwarded to the Regional Of this Ministry located at Bhubanesward.	chich he e issu e al etter col try o me ffice
	Complied informing that the project has been accorded end daily) & The Pioneer (English daily) newspap		- 1
8	Human Health Environment	Personnel working in dusty areas sho wear protective respiratory devices and should also be provided with adequate training and information on safety and aspects.	they
and periodical aware Centre located within	Complied equipments are being provided to all workers responses training is being imparted to all workers in the lease area on Safety and Health Aspects. I being carried out for all employees.	n the Company's Vocational Training 10/05/2	
9	Human Health Environment	Occupational health surveillance progof the workers should be undertaken periodically to observe any contraction to exposure to dust and take corrective measures, if needed.	
	Complied cal examination and periodical medical examinated out and records maintained for corrective m		
10	Statutory compliance	A separate environmental manageme with suitable qualified personnel should	

		set-up under the control of a S Executive, who will report directly Head of the Organization.	
<b>PPs Submission:</b> Complied A separate Environment man	d lagement cell under the control of Unit Head ha	as been set up.	Date: 10/05/2024
11	Corporate Environmental Responsibility	The funds earmarked for envergence protection measures should be separate account and should not for other purpose. Year wise e should be reported to the Mini Regional Office located at Bhu	kept in ot be diverted expenditure stry and its
	d rked for environmental protection measures. Y MoEF,BBSR. The detail of the expenditure is a		Date: 10/05/2024
12	MISCELLANEOUS	The project authorities shoul Regional Office located at Bhu regarding date of financial cloapproval of the project by the authorities and the date of star development work.	ibaneswar sures and final concerned
<b>PPs Submission:</b> Complied This is an ongoing project sin			Date: 10/05/2024
13	MISCELLANEOUS	The Regional Office of this located at Bhubaneswar shall a compliance of the stipulated of project authorities should exter cooperation to the officer(s) of Office by furnishing the requisinformation/monitoring report	monitor onditions. The nd full the Regional site data /
	d n and shall extend full cooperation to the office information/monitoring reports during their m		Date: 10/05/2024
14	Statutory compliance	The project proponent shall a monthly reports on the status of the stipulated environmental conditions including results of data (both in hard copies as we mail) to the Ministry of Environmental Copies, its Regional Office of Pollution Control Board and the Pollution Control Board. The pupload the status of compliance environmental clearance conditional results of monitored website and shall update the saperiodically. It shall simultane to the Regional Office of the Menior Environment and Forests, Bhurespective Zonal Officer of Cecontrol Board and the State Pollution Environment and Forests, Bhurespective Zonal Officer of Cecontrol Board and the State Pollutions including results of the Menior Control Board and the State Pollution Control Board	of compliance I clearance monitored ell as by e- ment and nubaneswar, Central ne State proponent shal e of the tions, data on their me ously be sent finistry of baneswar, the ntral Pollution

			Control Board.	
environmental clear e-mail) to the Minis Office of Central Po	ance report is being submitted on the ance conditions including results of matry of Environment and Forests, its Resultation Control Board and the State Pollution control Board and the State Pollutions, including results.	nonitored data (bo egional Office Bh ollution Control I	th in hard copies as well as by ubaneswar, the respective Zonal Board. The status of compliance	Date: 10/05/202-
15	MISCELLANEOUS	A copy of the clearance le by the proponent to concern Zila Parisad/ Municipal Cor Local Body and the Local N whom suggestions/ represen were received while process The clearance letter shall als website of the Company by		Panchayat, bration, Urbar O, if any, fro tions, if any, g the proposabe put on the
on the website of the	Complied ce letter has been sent to concerned Page Company. The URL for the same is calloys.com/webpage.php?title=Environments.			Date: 10/05/2024
16	MISCELLANEOUS	The State Pollution Control display a copy of the clearantee Regional office, District Industrie Collector's office/ Tehsilo 30 days.		e letter at the stry Centre ar
PPs Submission: Complied Agreed to extend help OSPCB				Date: 10/05/2024
	Visit R	emarks		
ast Site Visit Report Date:		N/A		
ast Site Visit Repor	t Date.	14/11		