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## STATE POLLUTION CONTROL BOARD, ODISHA

[DEPARTMENT OF FOREST, ENVIRONMENT & CLIMATE CHANGE, GOVERNMENT OF ODISHA]

A/118, Nilakantha Nagar, Unit-VIII, Bhubaneswar-751012

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### CONSENT ORDER

No. 1932 / IND-I-CON-2576 Dt. 12.02.2024 /

#### CONSENT ORDER NO. 1239.

Sub: Consent for discharge of sewage and trade effluent under section 25/26 of Water (PCP) Act, 1974 and for existing / new operation of the plant under section 21 of Air (PCP) Act, 1981.

Ref: Your online application ID No. 4685216, Dated 02.02.2023 and your letter No. BAL/Mines, dated 03.02.2024.

Consent to operate is hereby granted under section 25/26 of Water (Prevention & Control of Pollution) Act, 1974 and under section 21 of Air (Prevention & Control of Pollution) Act, 1981 and rules framed thereunder to

Name of the Industry: KALIAPANI CHROMITE MINES OF M/S. BALASORE ALLOYS LTD.

Name of the Occupier & Designation: SRI PATITAPABAN BARIK, AGENT-MINES

Address: AT/PO: KALIAPANI, DIST: JAJPUR

This consent order is valid for the period up to 02.02.2025.

*This consent order is granted in view of the Temporary Working Permission (TWP) issued by DFO, Cuttack Forest Division vide letter No.857/5F (Forest Diversion) 17/2022, dated 03.02.2024 to work in already broken up area.*

#### Details of Production:

Sl. No	Product	Quantity
01.	Chrome Ore (ROM)	0.6 MTPA

#### Details of Mineral Handling/Processing Plants:

01.	COB Plant of Capacity 1 x 20 TPH
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This consent order is valid for the specified outlets, discharge quantity and quality, specified chimney/stack, emission quantity and quality of emissions as specified below. This consent is granted subject to the general and special conditions stipulated therein.



**A. Discharge permitted through the following outlet subject to the standard**

Outlet No.	Description of outlet	Point of discharge	Quantity of discharge KL/hr	Prescribed Standard							
				pH	TSS (mg/l)	BOD (mg/l)	Fecal Coliform (MPN/100 ml)	Oil & Grease (mg/l)	Cr+6 (mg/l)	Total Chromium (mg/l)	Fe (mg/l)
01.	Septic tank (Domestic effluent)	Soak pit	--	6.5 to 9.0	<100	30	1000	--	--	--	--
02.	Mine drainage water / surface run off / other wastewater	On land / inland surface water body	199	5.5 to 9.0	100	--	--	10	0.05	2.0	3

**B. Emission permitted through the following stack subject to the prescribed standard**

Chimney Stack No.	Description of Stack	Stack height (m)	Quantity of emission	Prescribed Standard		
				PM	SO <sub>2</sub>	NO <sub>x</sub>

**C. Disposal of solid waste permitted in the following manner**

Sl. No.	Type of Solid waste	Quantity generated (TPD)	Quantity to be reused on site (TPD)	Quantity to be reused off site (TPD)	Quantity disposed off (TPD)	Description of disposal site.
01.	Topsoil / overburden	As per approved mining plan	--	--	--	As per approved mining plan





**D. GENERAL CONDITIONS FOR ALL UNITS**

1. The consent is given by the Board in consideration of the particulars given in the application. Any change or alternation or deviation made in actual practice from the particulars furnished in the application will also be the ground for liable to review/variation/revocation of the consent order under section 27 of the Water (Prevention & Control of Pollution) Act, 1974 and section 21 of Air (Prevention & Control of Pollution) Act, 1981 and to make such variations as deemed fit for the purpose of the Acts.
2. The occupier would immediately submit revised application for consent to operate to this Board in the event of any change in the quantity and quality of raw material / products / manufacturing process or quantity /quality of the effluent rate of emission / air pollution control equipment / system etc.
3. The applicant shall not change or alter either the quality or quantity or the rate of discharge or temperature or the route of discharge without the previous written permission of the Board.
4. The application shall comply with and carry out the directives/orders issued by the Board in this consent order without any negligence on his/her part. In case of non-compliance of any order/directives issued at any time and/or violation of the terms and conditions of this consent order, the applicant shall be liable for legal action as per the provisions of the Law.
5. The applicant shall make an application for grant of fresh consent at least 90 days before the date of expiry of this consent order.
6. The issuance of this consent does not convey any property right in either real or personal property or any exclusive privileges nor does it authorize any injury to private property or any invasion of personal rights, nor any infringement of Central, State laws or regulation.
7. This consent does not authorize or approve the construction of any physical structure or facilities or the undertaking of any work in any natural water course.
8. The applicant shall display this consent granted to him in a prominent place for perusal of the public and inspecting officers of this Board.
9. An inspection book shall be opened and made available to Board's Officers during the visit to the factory.
10. The applicant shall furnish to the visiting officer of the Board any information regarding the construction, installation or operation of the plant or of effluent treatment system / air pollution control system / stack monitoring system any other particulars as may be pertinent to preventing and controlling pollution of Water / Air.
11. The applicant shall display suitable caution board at the place where the effluent is entering into any water-body or any other place to be indicated by the Board, indicating therein that the area into which the effluents are being discharged is not fit for the domestic use/bathing.
12. Storm water shall not be allowed to mix with the trade and/or domestic effluent on the upstream of the terminal manholes where the flow measuring devices will be installed.
13. The applicant shall maintain good house-keeping both within the factory and the premises. All pipes, valves, sewers and drains shall be leak-proof. Floor washing shall be admitted into the effluent collection system only and shall not be allowed to find their way in storm drains or open areas.
14. The applicant shall at all times maintain in good working order and operate as efficiently as possible all treatment or control facilities or systems install or used by him to achieve with the term(s) and conditions of the consent.
15. Care should be taken to keep the anaerobic lagoons, if any, biologically active and not utilized as mere stagnation ponds. The anaerobic lagoons should be fed with the required nutrients for effective digestion. Lagoons should be constructed impervious.
16. The utilization of treated effluent on factory's own land, if any, should be completed and there should be no possibility of the effluent gaining access into any drainage channel or other water courses either directly or by overflow.
17. The effluent disposal on land, if any, should be done without creating any nuisance to the surroundings or inundation of the lands at any time.
18. If at any time the disposal of treated effluent on land becomes incomplete or unsatisfactory or create any problem or becomes a matter of dispute, the occupier must adopt alternate satisfactory treatment and disposal measures.
19. The sludge from treatment units shall be dried in sludge drying beds and the drained liquid shall be taken to equalization tank.
20. The effluent treatment units and disposal measures shall become operative at the time of commencement of production.
21. The applicant shall provide port holes for sampling the emissions and access platform for carrying out stack sampling and provide electrical outlet points and other arrangements for chimneys/stacks and other sources of emissions so as to collect samples of emission by the Board or the applicant at any time in accordance with the provision of the Acts or Rules made therein.





22. The applicant shall provide all facilities and render required assistance to the Board staff for collection of samples / stack monitoring / inspection.
23. The applicant shall not change or alter either the quality or quantity or rate of emission or install, replace or alter the air pollution control equipment or change the raw material or manufacturing process resulting in any change in quality and/or quantity of emissions, without the previous written permission of the Board.
24. No control equipments or chimney shall be altered or replaced or as the case may be erected or re-erected except with the previous approval of the Board.
25. The liquid effluent arising out of the operation of the air pollution control equipment shall be treated in the manner so as to meet the standards prescribed by the Board in accordance with the provisions of Water (Prevention and Control of Pollution) Act, 1974 (as amended).
26. The stack monitoring system employed by the applicant shall be opened for inspection to this Board at any time.
27. There shall not be any fugitive or episodal discharge from the premises.
28. In case of such episodal discharge/emissions the occupier shall take immediate action to bring down the emission within the limits prescribed by the Board and stop the operation of the plant if required. Report of such accidental discharge /emission shall be brought to the notice of the Board within 24 hours of occurrence.
29. The applicant shall keep the premises and air pollution control equipments clean and make all hoods, pipes, valves, stacks/chimneys leak proof. The air pollution control equipments, location, inspection chambers, sampling port holes shall be made easily accessible at all times.
30. Any upset condition in any of the plant/plants of the factory which is likely to result in increased effluent discharge/emission of air pollutants and / or result in violation of the standards mentioned shall be reported to the Headquarters and Regional Office of the Board by E-mail within 2 hours of its occurrence.
31. The occupier has to ensure that minimum three varieties of trees are planted at the density of not less than 1000 trees per acre. The trees may be planted along boundaries of the premises. This plantation is stipulated over and above the bulk plantation of trees in that area.
32. The solid waste such as sweeping, wastage packages, empty containers residues, sludge including that from air pollution control equipments collected within the premises of the shall be disposed off scientifically to the satisfaction of the Board.
33. All solid wastes arising in the premises shall be properly classified and disposed off to the satisfaction of the Board by :
  - i) Land fill in case of inert material, care being taken to ensure that the material does not give rise to leachate which may percolate into ground water or carried away with storm run-off.
  - ii) Controlled incineration, wherever possible in case of combustible organic material.
  - iii) Composting, in case of bio-degradable material.
34. Any toxic material shall be detoxicated if possible, otherwise be sealed in steel drums and buried in protected areas after obtaining approval of this Board in writing. The detoxication or sealing and burying shall be carried out in the presence of Board's authorized persons only. Letter of authorization shall be obtained for handling and disposal of hazardous wastes.
35. If due to any technological improvement or otherwise this Board is of opinion that all or any of the conditions referred to above requires variation (including the change of any control equipment either in whole or in part) this Board shall after giving the applicant an opportunity of being heard, vary all or any of such condition and thereupon the applicant shall be bound to comply with the conditions so varied.
36. The applicant, his/heirs/legal representatives or assignees shall have no claim whatsoever to the condition or renewal of this consent after the expiry period of this consent.
37. The Board reserves the right to review, impose additional conditions or condition, revoke change or alter the terms and conditions of this consent.
38. Notwithstanding anything contained in this conditional letter of consent, the Board hereby reserves to it the right and power under section 27(2) of the Water (Prevention & Control of Pollution) Act, 1974 to review any and/or all the conditions imposed herein above and to make such variations as deemed fit for the purpose of the Act by the Board.
39. The conditions imposed as above shall continue to be in force until revoked under section 27(2) of the Water (Prevention & Control of Pollution) Act, 1974 and section 21 A of Air (Prevention & Control of Pollution) Act, 1981.
40. The occupier shall comply to the conditions stipulated in CTE order issued by Odisha State Pollution Control Board and conditions stipulated in Environmental Clearances issued by MoEF&CC, Govt. of India.
41. The occupier shall abide by E(P) Act, 1986 and Rules framed there-under.





**GENERAL CONDITIONS FOR UNITS WITH INVESTMENT OF MORE THAN Rs 50 CRORES, AND 17 CATEGORIES OF HIGHLY POLLUTING INDUSTRIES (RED A).**

1. The applicant shall analyse the emissions every month for the parameters indicated in TABLE B & C as mentioned in this order and shall furnish the report thereof to the Board by the 10<sup>th</sup> of the succeeding month.
2. The applicant shall provide and maintain at his own cost three ambient air quality monitoring stations for monitoring Suspended Particulate Matter, Sulphur Dioxide, Oxides of Nitrogen, Hydro-Carbon, Carbon-Monoxide and monitor the same once in a day/week/fortnight/month. The data collected shall be maintained in a register and a monthly extract be furnished to the Board.
3. The applicant shall provide and maintain at his own cost a meteorological station to collect the data on wind velocity, direction, temperature, humidity, rainfall, etc. and the daily reading shall be recorded and the extract sent to the Board once in a month.
4. The applicant shall forward the following information to the Member Secretary, State Pollution Control Board, Odisha, Bhubaneswar regularly:
  - a. Report of analysis of stack monitoring, ambient air quality monitoring meteorological data as required every month.
  - b. Progress on planting of trees quarterly.
5. The applicant shall install mechanical composite sampling equipment and continuous flow measuring / recording devices on the effluent drains of trade as well as domestic effluent. A record of daily discharge shall be maintained.
6. The following information shall be forwarded to the Member Secretary on or before 10<sup>th</sup> of every month.
  - a. Performance / progress of the treatment plant.
  - b. Monthly statement of daily discharge of domestic and/or trade effluent.
7. Non-compliance with effluent limitations
  - a) If for any reason the applicant does not comply with or is unable to comply with any effluent limitations specified in this consent, the applicant shall immediately notify the consent issuing authority by telephone and provide the consent issuing authority with the following information in writing within 5 days of such notification.
    - i) Causes of non-compliance
    - ii) A description of the non-compliance discharge including its impact on the receiving waters.
    - iii) Anticipated time of continuance of non-compliance if expected to continue or if such condition has been corrected the duration or period of non-compliance.
    - iv) Steps taken by the applicant to reduce and eliminate the non-complying discharge and
    - v) Steps to be taken by the applicant too prevent the condition of non-compliance.
  - b) The applicant shall take all reasonable steps to minimize any adverse impact to natural waters resulting from non-compliance with any effluent limitation specified in this consent including such accelerated or additional monitoring as necessary to determine the nature and impact of the non-complying discharge.
  - c) Nothing in this consent shall be construed to relieve the applicant from civil or criminal penalties for non-compliance whether or not such non-compliance is due to factors beyond his control, such as break-down, electric failure, accident or natural disaster.
8. The applicant shall at his own cost get the effluent samples collected both before and after treatment and get them analysed at an approved laboratory every month for the parameters indicated in Part-D and shall submit in duplicate the report thereof to the Board.
9. The addition of various treatment chemicals should be done only with mechanical dosers and proper equipment for regulation of correct dosages determined daily and for proper uniform feeding. Crude practices such as dumping of chemicals in drains or kumpe or trickling of acids or alkalis arbitrarily and utilizing poles for stirring etc. should not be resorted to.
10. In the disposal of treated effluent on land for irrigation, the industry shall keep in view of the need for:
  - a) Rotation of crops
  - b) Change of point of application of effluent on land
  - c) A portion of land kept fallow
11. The adoption of these would avoid soil becoming sick or slate, the industry may ensure this in consultation with the Agriculture Department.
12. It is the sole responsibility of the industry to ensure that there are no complaints at any time from the royals in the surrounding areas as a result of discharge of sewage or trade effluent if any.
13. Proper housekeeping shall be maintained by a dedicated team.
14. The industry must constitute a team of responsible and technically qualified personnel who will ensure continuous operation of all pollution control devices round the clock (including night hours) and should be in a position to explain the status of operation of the pollution control measures to the inspecting officers of the Board at any point of time. The name of these persons with their contact telephone numbers shall be intimated to the concerned, Regional Officer and Head Office of the Board and in case of any change in the team it shall be intimated to the Board immediately.





**E. SPECIAL CONDITIONS:**

- 1) Mining operation is subject to availability of all other statutory clearances required under relevant Acts/Rules.
- 2) This consent order is subject to permission from Steel and Mines Department, Government of Odisha and State Forest Department for resumption of mining operation.
- 3) The quantity of production shall be determined on monthly pro-rata basis from the effective date of issue of consent order. If the effective date of issue is before 15<sup>th</sup> of the month, then the entire month will be considered for calculation, otherwise the quantity shall be determined from the next month on pro-rata basis.
- 4) Mining operation is suspended since last few years. Therefore the pollution control facilities shall be provided and resumption of mining operation shall be done with all pollution control measures. Intimation shall be submitted to Regional Officer, Kalinganagar as well as Head Office, Bhubaneswar of Board regarding commencement of mining operation.
- 5) The following corrective actions in pollution control measures shall be taken and compliance shall be reported to the Regional Officer, Kalinganagar for verification.
  - i) Damaged portion of the internal road adjacent to the OB dump-1 shall be repaired.
  - ii) Retaining wall and garland drain provided at the toe of OB dump-2 and garland drain at the OB dump -1 shall be repaired.
  - iii) The garland drains and collection sumps of runoff water and drains carrying treated water of ETP to Damsala nallah shall be cleaned.
- 6) Wet drilling shall be practiced or suitably designed dust extractor shall be provided for dry drilling to prevent generation of dust in the work environment.
- 7) Pre-wetting of blasting site and controlled blasting shall be practiced. Blasting shall be carried out during day time.
- 8) Water sprinkling shall also be carried out on haul roads at frequent interval so that it should always remain in wet condition. Haulage roads shall be devoid of ruts and potholes and shall be maintained properly to avoid generation of dust during movement of vehicles.
- 9) Mechanised wheel washing facility for the ore transport vehicles shall be provided at the exit point of the mine. The wheel washing facility shall be integrated with complete recirculation system.
- 10) The vehicles carrying ore for transportation from the mine shall be covered with tarpaulin.
- 11) Regular water sprinkling on mineral transportation roads passing through the habitation area as well as other strategic point on the National Highway shall be done jointly by the mining lessees in consultation with the Regional Officer.





**CONSENT ORDER**  
**KALLAPANI CHROMITE MINES OF M/S. BALASORE ALLOYS LTD.**

- 12) Regular monitoring of ambient air quality shall be carried out at three appropriate places and consolidated monitoring report shall be furnished to the Board once in a year. The permanent monitoring stations shall be fixed in consultation with the Regional Officer of the Board.
- 13) Ambient air quality of the mine shall meet the prescribed standards for industrial area.
- 14) Wastewater generated from the ore beneficiation plant shall be completely reused.
- 15) The slime generated from the ore beneficiation plant shall be disposed of safely as per mining plan and action shall be taken to prevent the contamination of ground water due to its disposal.
- 16) Retention wall shall be constructed at the toe of OB dump with provision of garland drain. Provision shall be made to divert the runoff from OB, ore stack yard and other areas of the mine to the ETP. Garland drains, channels and sedimentation pits constructed for the purpose shall be desilted as and when required and after monsoon.
- 17) Mine drainage water shall be used for wet beneficiation of sub-grade ore. Excess water if any, shall be discharged into surface water body after adequate treatment in the ETP. The quality of the treated wastewater shall conform to the prescribed standard as stated in Part A(Sl. no.2) of the consent order. The treated wastewater of ETP shall also be utilized for sprinkling activities at various sources of generation of dust.
- 18) The ETP and online continuous monitoring system at the inlet & outlet of ETP with data transfer facility to SPCB server shall be effectively operated and the quality of treated wastewater shall never exceed the prescribed standards (Part-A, Sl. No. 2).
- 19) Domestic effluents shall be treated in a sewage treatment plant (STP). The quality of the treated wastewater from STP shall conform to the prescribed standard. (Part-A, Sl. No.1).
- 20) Oil and grease trap with sedimentation pit shall be provided for treatment of workshop effluent and treated effluent shall remain within the following prescribed standards and shall be re-used for washing of vehicles:

pH	-	6.5 -8.5
TSS	-	50 mg/l
Oil & Grease	-	10 mg/l
COD	-	150 mg/l
- 21) Overburden / waste rock shall be properly stacked in the earmarked areas approved by IBM and shall be suitably terraced and stabilized through vegetative cover or otherwise.
- 22) Regular monitoring of ground water level and quality should be carried out by establishing a network of existing wells. The monitoring should be done four times a year in pre-monsoon (April/May), monsoon (August), post-monsoon (November) and winter (January) seasons. Data thus collected should be submitted to the Board quarterly.





**CONSENT ORDER**  
**KALIAPANI CHROMITE MINES OF M/S. BALASORE ALLOYS LTD.**

Page 8 of 12

- 23) Adequate measures shall be taken for control of noise levels below 85 dB (A) in work zone.
- 24) Ambient Air Quality monitoring data, Noise Monitoring data & Water/Waste Water Quality Monitoring data shall be electronically displayed at the entry point of the mine or at a suitable location of the mine.
- 25) Plantation of trees shall be undertaken in the colony/ township, over top soil dumps, OB dumps, along the side of haul road and in other areas of the mines not being utilized for mining activities. The mine shall take up avenue plantation and plantation in nearby village areas in consultation with DFO/Horticulture Department. The plantation details shall be submitted to the Board before end of March every year.
- 26) A copy of the annual return (annual return submitted to IBM, Govt. of India/ Directorate of Mines, Govt. of Odisha) shall be submitted to the Board every year.
- 27) The environmental statement report for the financial year ending 31<sup>st</sup> March shall be submitted to the Board in Form-V on or before 30<sup>th</sup> September every year.
- 28) The mine shall submit a declaration by 30<sup>th</sup> April every year that all pollution control systems are in good condition, are operated efficiently and ambient air quality as well as wastewater quality are conforming to the prescribed standards.

  
**MEMBER SECRETARY**  
**STATE POLLUTION CONTROL BOARD, ODISHA**

TO,

**SRI PATITAPABAN BARIK, AGENT-MINES,  
KALIAPANI CHROMITE MINES OF  
M/S. BALASORE ALLOYS LIMITED,  
AT/PO: KALIAPANI, DIST: JAJPUR**

Memo No. \_\_\_\_\_/Dt. \_\_\_\_\_/

Copy forwarded to :

- i) Regional Officer, State Pollution Control Board, Kalinganagar
- ii) District Collector, Jajpur
- iii) Director of Mines, Govt. of Odisha, Bhubaneswar,
- iv) Director, Environment-cum-Special Secretary, F & E, Dept. Govt. of Odisha, Bhubaneswar,
- v) D.F.O, Cuttack
- vi) Deputy Director of Mines, Jajpur Road
- vii) Chief Env. Scientist, Central Lab. SPCB, Bhubaneswar
- viii) Addl. Chief Env. Engineer (Hazardous Waste Management Cell)
- ix) Consent Register

  
**CHIEF ENV. ENGINEER (M)**  
**STATE POLLUTION CONTROL BOARD, ODISHA**





**GENERAL STANDARDS FOR DISCHARGE OF  
ENVIRONMENTAL POLLUTANTS**





GENERAL STANDARDS FOR DISCHARGE OF  
ENVIRONMENTAL POLLUTANTS PART - A : EFFLUENTS

Sl. No.	Parameters	Standards			
		Inland surface	Public sewers	Land for irrigation	Marine Coastal Areas
		(a)	(b)	(c)	(d)
1.	Colour & odour	Colourless/ Odourless as far as practicable	--	See 6 of Annex-1	See 6 of Annex-1
2.	Suspended Solids (mg/l)	100	600	200	a. For process wastewater - 100 b. For cooling water effluent 10% above total suspended matter of influent.
3.	Particular size of SS	Shall pass 850	--	--	--
5.	pH value	5.5 to 9.0	5.5 to 9.0	5.5 to 9.0	5.5 to 9.0
6.	Temperature	Shall not exceed 5°C above the receiving water temperature	--	--	Shall not exceed 5°C above the receiving water temperature
7.	Oil & Grease mg/l max.	10	20	10	20
8.	Total residual chlorine	1.0	--	--	1.0
9.	Ammonical nitrogen (as N) mg/l max.	50	50	--	50
10.	Total Kjeldahl nitrogen (as NH <sub>3</sub> ) mg/l max.	100	--	--	100
11.	Free ammonia (as NH <sub>3</sub> ) mg/l max.	5.0	--	--	5.0
12.	Biochemical Oxygen Demand (5 days at 20°C) mg/l max.	30	350	100	100
13.	Chemical Oxygen Demand, mg/l max.	250	--	--	250
14.	Arsenic (as As) mg/l max.	0.2	0.2	0.2	0.2
15.	Mercury (as Hg) mg/l max.	0.01	0.01	--	0.001
16.	Lead (as Pb) mg/l max.	01.	1.0	--	2.0
17.	Cadmium (as Cd) mg/l max.	2.0	1.0	--	2.0
18.	Hexavalent Chromium (as Cr + 6) mg/l max.	0.1	2.0	--	1.0





Sl. No.	Parameters	Standards			
		Inland surface	Public sewers	Land for irrigation	Marine Costal Areas
		(a)	(b)	(c)	(d)
19.	Total Chromium (as Cr) mg/l max.	2.0	2.0	--	2.0
20.	Copper (as Cu) mg/l max.	3.0	3.0	--	3.0
21.	Zinc (as Zn) mg/l max.	5.0	15	--	15
22.	Selenium (as Se) mg/l max.	0.05	0.05	--	0.05
23.	Nickel (as Ni) mg/l max.	3.0	3.0	--	5.0
24.	Cyanide (as CN) mg/l max.	0.2	2.0	0.2	0.02
25.	Fluoride (as F) mg/l max.	2.0	15	--	15
26.	Dissolved Phosphates (as P) mg/l max.	5.0	--	--	--
27.	Sulphide (as S) mg/l max.	2.0	--	--	5.0
28.	Phenolic compounds as (C <sub>6</sub> H <sub>5</sub> OH) mg/l max.	1.0	5.0	--	5.0
29.	Radioactive materials				
	a. Alpha emitter micro curie/ml.	10 <sup>7</sup>	10 <sup>7</sup>	10 <sup>8</sup>	10 <sup>7</sup>
	b. Beta emitter micro curie/ml.	10 <sup>8</sup>	10 <sup>8</sup>	10 <sup>7</sup>	10 <sup>8</sup>
30.	Bio-assay test	90% survival of fish after 96 hours in 100% effluent	90% survival of fish after 96 hours in 100% effluent	90% survival of fish after 96 hours in 100% effluent	90% survival of fish after 96 hours in 100% effluent
31.	Manganese (as Mn)	2 mg/l	2 mg/l	--	2 mg/l
32.	Iron (Fe)	3 mg/l	3 mg/l	--	3 mg/l
33.	Vanadium (as V)	0.2 mg/l	0.2 mg/l	--	0.2 mg/l
34.	Nitrate Nitrogen	10 mg/l	--	--	20 mg/l





### NATIONAL AMBIENT AIR QUALITY STANDARDS

Sl. No.	Pollutants	Time Weighed Average	Concentrate of Ambient Air		
			Industrial Residential, Rural and other Area	Ecologically Sensitive Area (notified by Central Government)	Methods of Measurement
(1)	(2)	(3)	(4)	(5)	(6)
1.	Sulphur Dioxide (SO <sub>2</sub> ), µg/m <sup>3</sup>	Annual * 24 Hours **	50 80	20 80	-Improved wet and Gaeke - Ultraviolet fluorescence
2.	Nitrogen Dioxide (NO <sub>2</sub> ), µg/m <sup>3</sup>	Annual * 24 Hours **	40 80	30 80	- Modified Jacob & Hochheiser ( Na-Arsenite) - Chemiluminescence
3.	Particulate Matter (size less than 10µm) or PM <sub>10</sub> µg/m <sup>3</sup>	Annual * 24 Hours **	60 100	60 100	-Gravimetric - TOEM - Beta Attenuation
4.	Particulate Matter (size less than 2.5µm) or PM <sub>2.5</sub> µg/m <sup>3</sup>	Annual * 24 Hours **	40 60	40 60	-Gravimetric - TOEM - Beta Attenuation
5.	Ozone (O <sub>3</sub> ) µg/m <sup>3</sup>	8 Hours ** 1 Hours **	100 180	100 180	- UV Photometric - Chemiluminescence - Chemical Method
6.	Lead (Pb) µg/m <sup>3</sup>	Annual * 24 Hours **	0.50 1.0	0.50 1.0	-AAS/ICP method after sampling on EMP 2000 or equivalent filter paper. - ED-XRF using Teflon filter
7.	Carbon Monoxide (CO) mg/m <sup>3</sup>	8 Hours ** 1 Hours **	02 04	02 04	- Non Dispersive Infra Red (NDIR) Spectroscopy
8.	Ammonia (NH <sub>3</sub> ) µg/m <sup>3</sup>	Annual* 24 Hours**	100 400	100 400	-Chemiluminescence - Indophenol Blue Method
9.	Benzene (C <sub>6</sub> H <sub>6</sub> ) µg/m <sup>3</sup>	Annual *	05	05	-Gas Chromatography based continuous analyzer - Adsorption and Desorption followed by GC analysis
10.	Benzo (a) Pyrene (BaP)-Particulate phase only, ng/m <sup>3</sup>	Annual*	01	01	-Solvent extraction followed by HPLC/GC analysis
11.	Arsenic (As), ng/m <sup>3</sup>	Annual*	06	06	-AAS/ICP method after sampling on EPM 2000 or equivalent filter paper
12.	Nickel (Ni), ng/m <sup>3</sup>	Annual*	20	20	-AAS/ICP method after sampling on EPM 2000 or equivalent filter paper

\* Annual arithmetic mean of minimum 104 measurements in a year at a particular site taken twice a week 24 hourly at uniform intervals.

\*\* 24 hourly or 08 hourly or 01 hourly monitored values, as applicable, shall be complied with 98% of the time in a year, 2% of the time, they may exceed the limits but not on two consecutive days of monitoring.